

United States of America  
Department of Transportation -- Federal Aviation Administration  
**Supplemental Type Certificate**

*Number* SA791GL

*This certificate issued to* Aero Cables Corp.  
11953 S. Spaulding School Road  
Unit 2  
Plainfield, IL 60544

*certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 3 of the Civil Air Regulations.*  
(See Type Certificate Data Sheet A4CE for complete certification basis.)

*Original Product - Type Certificate Number :* A4CE  
*Make :* Cessna Aircraft Company  
*Model :* 206, P206, P206A, P206B, P206C, P206D, P206E, U206, U206A, U206B, U206C, U206D, U206E, U206F, U206G, TP206A, TP206B, TP206C, TP206D, TP206E, TU206A, TU206B, TU206C, TU206D, TU206E, TU206F, TU206G

*Description of Type Design Change:*

Installation of a Cooling Shroud on engine driven dry air pumps in accordance with S & M Products Report No. 4, Revision 00 dated May 7, 1984, or subsequent FAA approved revision.

*Limitations and Conditions :*

- 1) Compatibility of this design change with previously approved modifications must be determined by the installer.
- 2) If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written evidence of that permission.

*This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.*

*Date of application :* May 7, 1984

*Date reissued :* March 19, 2004; June 15, 2004

*Date of issuance :* June 18, 1984

*Date amended :*



*By direction of the Administrator*

*Charles L. Smalley*  
(Signature)

Charles L. Smalley  
Manager, Systems and Flight Test Branch  
Chicago Aircraft Certification Office

(Title)



S&M Report No. 4  
Revision 01  
March 7, 1985

KIT NO. 10 - Vacuum Pump Cooling Kit for Airborne Model 200 thru 212CW and CC Dry Air Pumps

KIT NO. 11 - Vacuum Pump Cooling Kit for EDO-AIRE Model 1U128, 1U128A and 1U128B; and SIGMA TEK Model 1U128B Dry Air Pumps

Cessna 206, P206, P206A thru P206E, U206, U206A thru U206G, TP206, TP206A thru TP206E, TU206A thru TU206G, TC A4CE

REVISION PAGE

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KIT NO. 10 PARTS LIST - AIRBORNE INSTALLATION

<u>Quantity</u>	<u>Part No.</u>	<u>Description</u>
1	2CDH	Cooling Shroud
1	2CDH-1	Flange
1	2CDH-2	Approx 13.3" C.A.T. Aeroduct Tubing
2	2CDH-3	Cable Ties
1	Rev. 01, 03-07-85	Installation Instructions
1	Rev. 00, 05-07-84	Flange Installation Drawings
1	Rev. 00, 05-07-84	Kit Installation Drawing (View of Cooling Kit on Pump)
1	Rev. 01, 03-07-85	STC and Eligibility Listing

KIT NO. 11 PARTS LIST - EDO-AIRE & SIGMA TEK INSTALLATION

<u>Quantity</u>	<u>Part No.</u>	<u>Description</u>
1	4ADH	Cooling Shroud
1	4ADH-1	Flange
1	4ADH-2	Approx 17" C.A.T. Aeroduct Tubing
2	4ADH-3	Cable Ties
1	Rev. 01, 03-07-85	Installation Instructions
1	Rev. 00, 05-07-84	Flange Installation Drawings
1	Rev. 01, 03-07-85	Kit Installation Drawing (View of Cooling Kit on Pump)
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DRAWING LIST FOR KIT NO. 10 & KIT NO. 11

<u>Drawing</u>	<u>Description</u>	<u>Page No.</u>
H	CESSNA 206 Series (all models thru 1973) and CESSNA U206 Series (1974 to present) - Flange installation location and measurements (L H View, for AIRBORNE Pumps only).	7
J	CESSNA U206F and U206G - Flange installation location and measurements (R H View).	7
K	CESSNA T206F and T206G - Flange installation location and measurements (L H View, for AIRBORNE Pumps Only).	7
L	CESSNA T206F and T206G - Flange installation location and measurements (R H View).	7
Q	View of Cooling Shroud on AIRBORNE Pump, Ducting and Flange (KIT NO. 10).	8
R	View of Cooling Shroud on EDO-AIRE and SIGMA TEK Pumps, Ducting and Flange (KIT NO. 11).	9

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Cessna 206, P206, P206A thru P206E, U206, U206A thru U206G, TP206, TP206A thru TP206E, TU206A thru TU206G, TC A4CE

#### INSTALLATION INSTRUCTIONS

1. To install Vacuum Pump Cooling Kit No. 10 on Airborne Model 200 thru 212CW and CC Dry Air Pumps, or Vacuum Pump Cooling Kit No. 11 on EDO-AIRE Model 1U128, 1U128A, 1U128B, and SIGMA TEK Model 1U128B Dry Air Pumps installed on the aircraft shown above, proceed according to the following instructions and refer to Flange Installation Drawings H, J, K, and L. For a view of the cooling shroud, ducting and flange, refer to Drawing Q for Kit No. 10 and Drawing R for Kit No. 11.

#### 2. COOLING SHROUD INSTALLATION.

a. To mount the cooling shroud on the vacuum pump, the shroud must be held open slightly while installing. The shroud is made so the cooling exit is not centered with the cooling inlet. Turn over and/or rotate the shroud on the vacuum pump to best compromise the cooling inlet and outlet with other objects that may interfere with them near and around the vacuum pump.

b. On the Airborne installation (Kit No. 10), the shroud may not be able to be slipped on the pump and rotated to the desired position because of interference with other parts. In this case, remove the rear fitting on the pump, slip the shroud on and rotate it, then reinstall the rear fitting. If lubrication of the fitting is needed, use only a spray silicone on the threads, shake off the excess and let it dry before installing the fitting. **DO NOT** use oil, grease or tape on the threads.

c. Optional Shroud Position on Lycoming Engines. Due to tachometer drive interference on some Lycoming engines, an optional position on the shroud may be 1/8" toward the undriven end of the pump, or the shroud can be filed to allow the shroud to center on the pump. **DO NOT** file through the shroud.

3. COOLING DUCT INSTALLATION. Install the cooling duct on the shroud inlet using sealant and a nylon cable tie, as per instructions on Drawing Q or R, as applicable. Route the cooling duct to the aft side of the rear engine baffle, avoiding sharp bends, sharp objects and moving parts. Do not cut off excess duct at this time.

#### 4. INSTALLATION OF FLANGE FITTING. (Refer to Drawings H, J, K or L)

a. Make a 1 1/8" hole in the baffle, maintaining a 1" edge distance minimum, or as per drawing.

b. Drill four (4) #40 holes and use washers under rivets on flange side. Install the flange through the baffle from the front. Use sealant between flange and baffle. Install the flanged fitting using four (4) AN470AD-3 rivets or drill four (4) #28 holes and use four (4) AN526-632 screws and AN365-632 nuts and AN960-6 washers.

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Installation Instructions (Continued):

c. Cut the cooling duct to length--avoid making it too long or too short for best routing. Try to avoid making over 90 degree bends and sharp bends.

d. Install the cooling duct on the flanged fitting using sealant and a nylon cable tie (See Drawing Q or R). Support or tie the cooling duct every 12 inches.

5. SEALING REQUIREMENTS.

a. To compensate for the 7/8" hole in the rear engine baffle, seal holes in the engine baffling at forward and rear corners, the space between the rear baffle and the engine crankcase, where sheet metal corners have holes in them, and where hoses and wires pass through the baffling. Seal enough holes and gaps to exceed .601 square inch, or 1/8" x 5", or 1/4" x 2.5".

b. Use 890 or RTV 106 red high temperature sealants per manufacturers' instructions. Alternate sealants are GE RTV 102, 103, 108, 158; Dow Corning 732 RTV sealants; or equivalents.

6. PAPERWORK.

a. Add the appropriate cooling kit number to the aircraft equipment list.

b. Weight of this kit is .24 lbs.

c. Complete FAA Form 337 and make proper logbook entry of kit installation.

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STC AND ELIGIBILITY LISTING

<u>TC Number</u>	<u>STC Number</u>	<u>Eligibility</u>
3A12	SA 702GL	CESSNA 172K, 172L, 172M, 172N, 172P, 172Q
3A13	SA 777GL	CESSNA 182G, 182H, 182J, 182K, 182L, 182M, 182N, 182P, 182Q, R182, TR182, T182
3A21	SA 785GL	CESSNA 210L, 210M, 210N, T210L, T210M, T210N
A4CE	SA 791GL	CESSNA 206, P206, P206A, P206B, P206C, P206D, P206E, U206, U206A, U206B, U206C, U206D, U206E, U206F, U206G, TP206A, TP206B, TP206C, TP206D, TP206E, TU206A, TU206B, TU206C, TU206D, TU206E, TU206F, TU206G

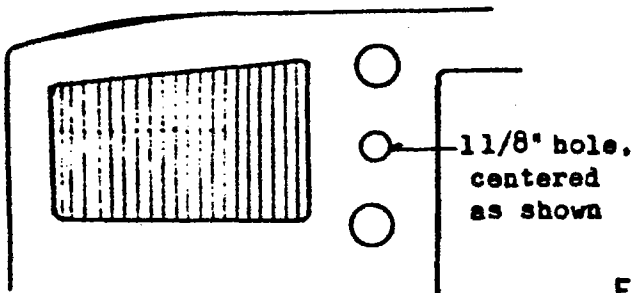


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 Revision 00  
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FLANGE INSTALLATION DRAWINGS

**Drawing H** (AIRBORNE PUMP ONLY)  
 Left Hand Drive Pad

CESSNA 206 Series, all models, TC A4CE (thru  
 model year 1973) and CESSNA U206 Series, TC  
 A4CE (model year 1974 to present)  
 CESSNA 210L, 210M, 210N TC 3A21

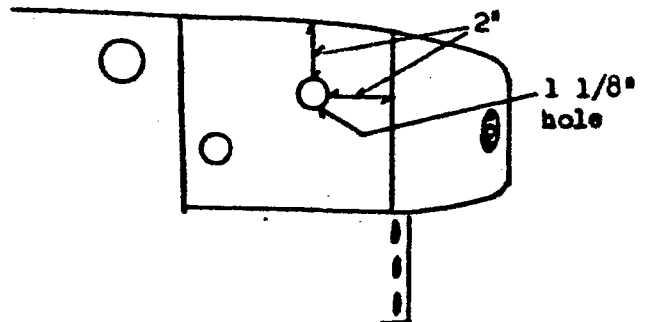


View: L H rear engine baffle, looking forward

**Drawing J**

Right Hand Drive Pad

CESSNA U206F and U206G, TC A4CE  
 CESSNA 210N TC3A21



View: R H rear engine baffle, looking forward

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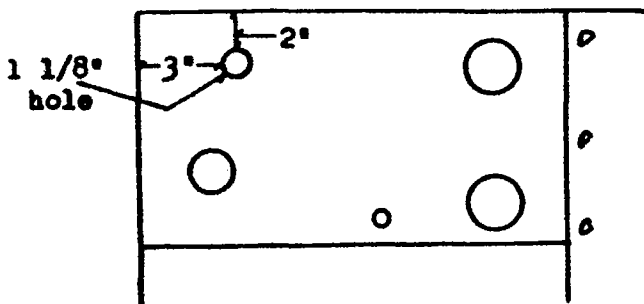
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**Drawing K**

(AIRBORNE PUMP ONLY) ACE 130C  
 McDahl

Left Hand Drive Pad

CESSNA T210L, T210M, T210N TC3A21  
 CESSNA T206F, T206G TC A4CE

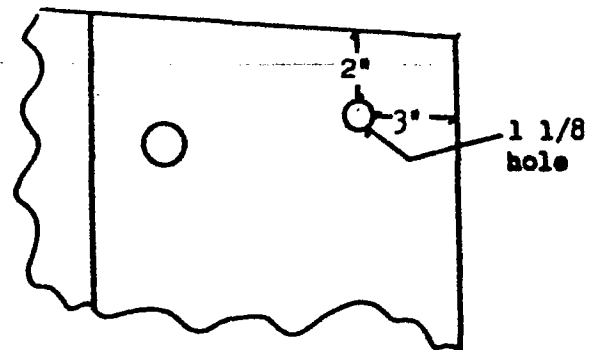


View: L H rear engine baffle, looking forward

**Drawing L**

Right Hand Drive Pad

CESSNA T210L, T210M, T210N TC 3A21  
 CESSNA T206F, T206G TC A4CE

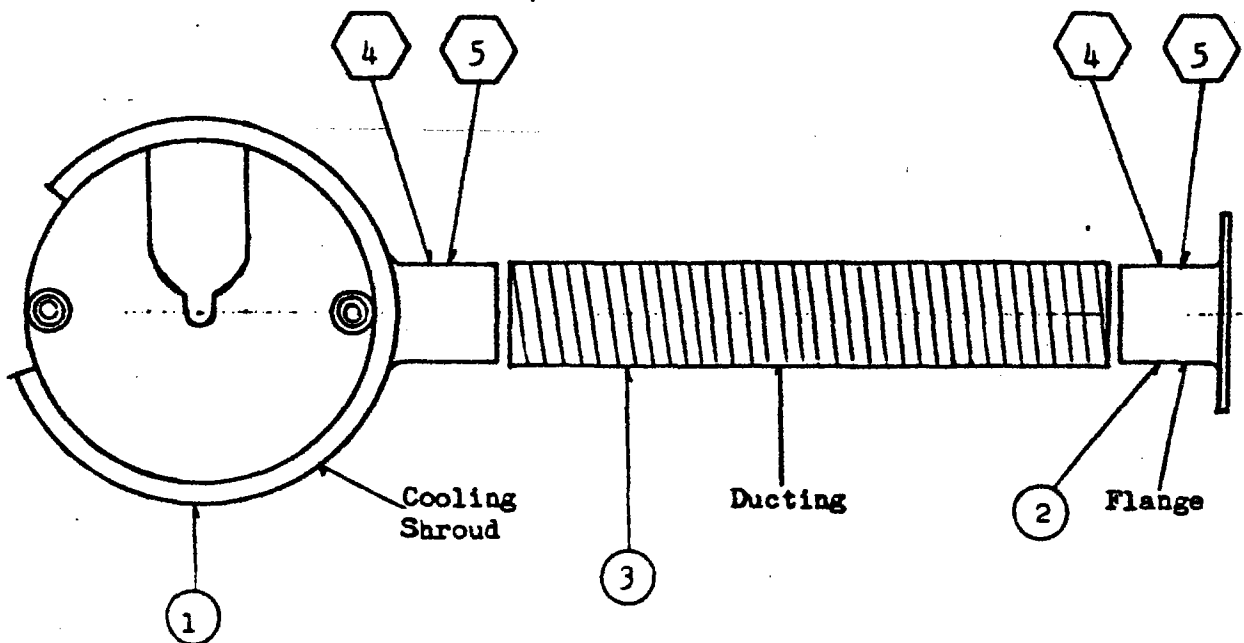


View: R H rear engine baffle, looking forward

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KIT NO. 10  
View of Cooling Shroud on AIRBORNE Pump, Ducting & Flange



Note: Shroud must be centered on the pump.

4 Cable Ties - Attach these around ducting at inlet of shroud and outlet of flange after ducting has been sealed into place on the inlet and outlet.

5 Sealant - Place sealant on outside of shroud inlet and flange outlet, then push ducting into place. For type of sealant to be used, refer to paragraph 5b of Installation Instructions.

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Item	Qty	Nomenclature	Part
5	A/R	Sealant	
4	2	Cable Ties	2CDH-
3	A/R	Ducting	2CDH-
2	1	Flange	2CDH-
1	1	Shroud	2CDH

Drawing Q

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 2515 E. Bonnie Brook La  
 Waukegan, IL 60087

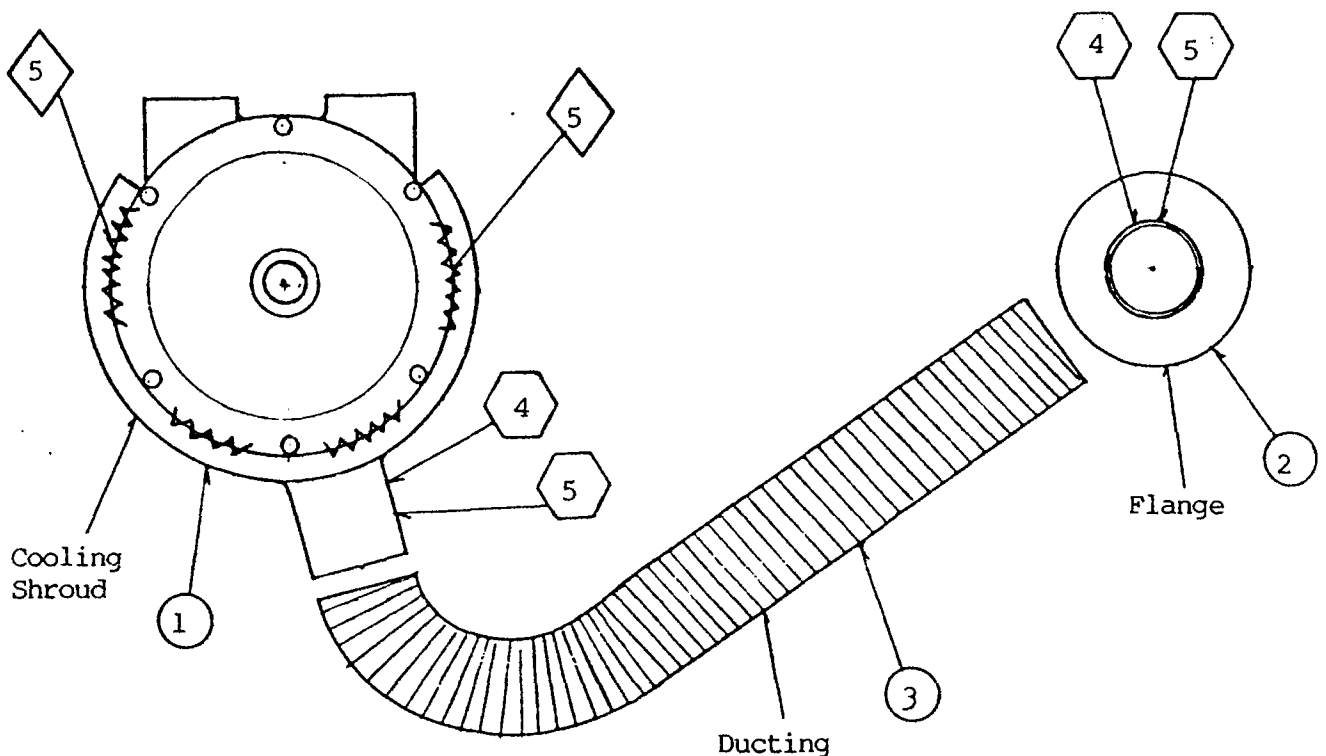
Rev. 00 Date: 05-07-81



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KIT NO. 11

View of Cooling Shroud on EDO-AIRE & SIGMA TEK Pumps, Ducting & Flange



Note: Shroud must be centered on the pump. On some installations the pump may have to be rotated on the mounting pad because of interference with other objects.



Cable Ties - Attach these around ducting at inlet of shroud and outlet of flange after ducting has been sealed into place on the inlet and outlet.



Sealant - Place sealant on outside of shroud inlet and flange outlet, then push ducting into place. For type of sealant to be used, refer to paragraph 5b of Installation Instructions.



Apply sealant fillet between shroud and pump, at the rear of the pump, as shown, to prevent shifting of shroud on pump.

**DRAWING R**

Item	Qty	Nomenclature	Part No
5	A/R	Sealant	
4	2	Cable Ties	4ADH-3
3	A/R	Ducting	4ADH-2
2	1	Flange	4ADH-1
1	1	Shroud	4ADH

S&M PRODUCTS  
 2515 E. Bonnie Brook Lane  
 Waukegan, IL 60087

Rev. 01 Date: 03-07-85